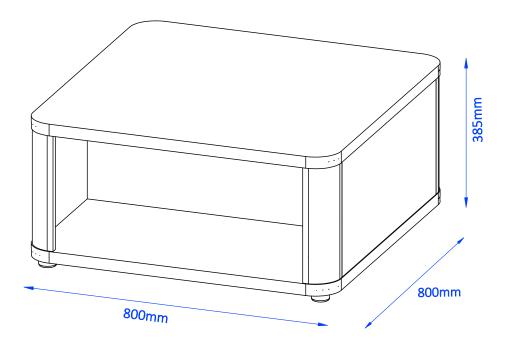
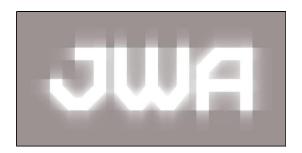
ASSEMBLY INSTRUCTION

SHAFFER COFFEE TABLE

ITEM CODE 83448



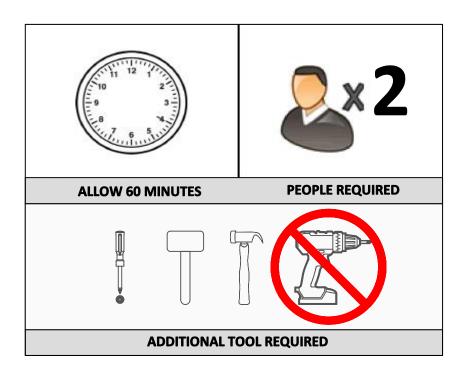


Imported by JWA Furniture Pty Ltd, Qld, Brisbane Australia
For any assistance with assembly or for missing parts please refer to your receipt

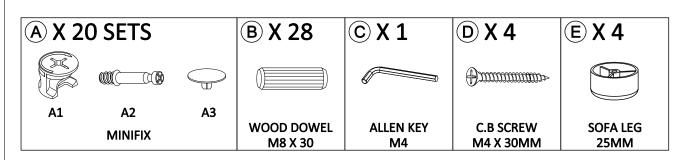
PRE-ASSEMBLY PREPARATION

Before you start:

- 1. Choose a clean, level, spacious assembly area. Avoid hard surfaces that may damage the product.
- 2. Take care when lifting. Product should be assembled as near as possible to the point of use.
- 3. Ensure that you have all required contents for complete assembly.
- 4. Always read the assembly instructions carefully before beginning assembly.
- 5. Keep all hardware parts and packaging out of reach of small children.
- 6. Do not over tighten the screws and bolts as this may damage the threads.
- 7. Assembly is to be carried out by a competent adult(s) ONLY.
- 8. During assembly, children should be kept away from the product due to possible risk to injury.
- 9. Do not use this item if any components are missing or damaged.
- 10. Please keep the instructions for future reference.

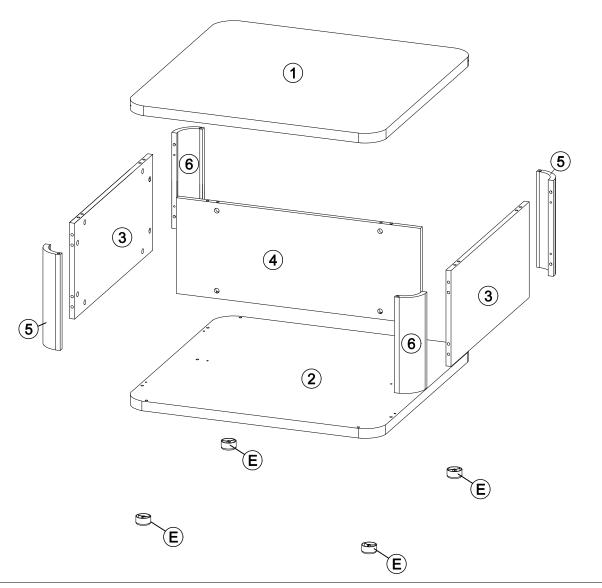


PARTS LIST



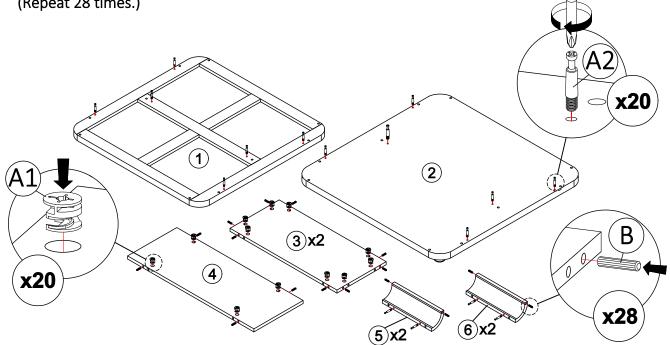
1	L	TOP PANEL	1 PC
2	2	BOTTOM PANEL	1 PC
3	3	SIDE PANEL	2 PCS

4	CENTER PANEL	1 PC
5	LEG CORNER (L)	2 PCS
6	LEG CORNER (R)	2 PCS



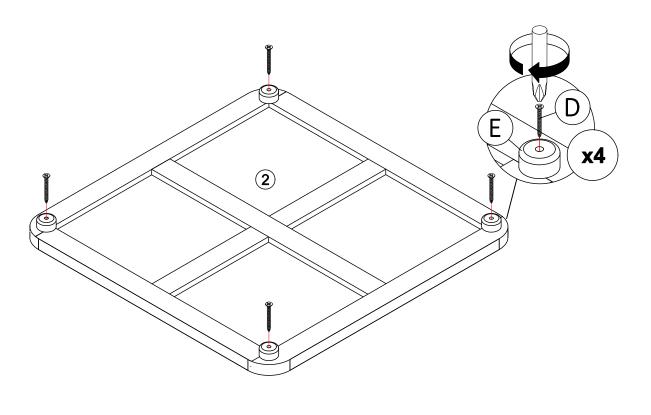
STEP 1:

- Insert hardware A1 onto panel (3) and (4). (Repeat 20 times.)
- Insert hardware A2 onto panel (1), (2), (5) and (6). (Repeat 20 times.)
- Insert hardware B onto panel (3), (4), (5) and (6). (Repeat 28 times.)



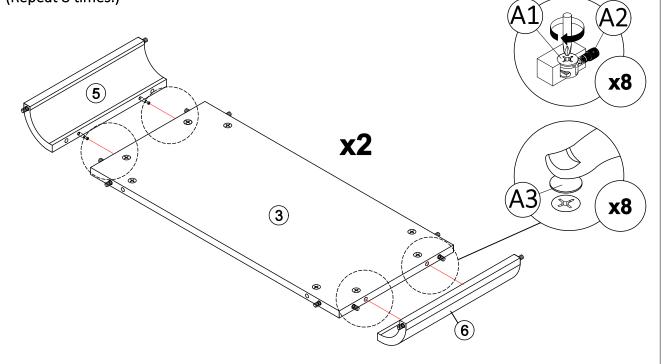
STEP 2:

-Fix hardware **E** onto panel **(2)** by using hardware **D**. (Repeat 4 times.)



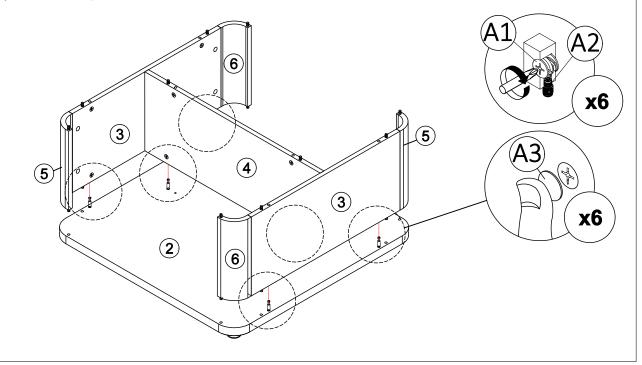
STEP 3:

- Attach panel (5) and (6) to panel (3).
- Insert all hardware A2 into A1.
- Rotate all A1 until tight.
- Apply A3 onto all A1. (Repeat 8 times.)



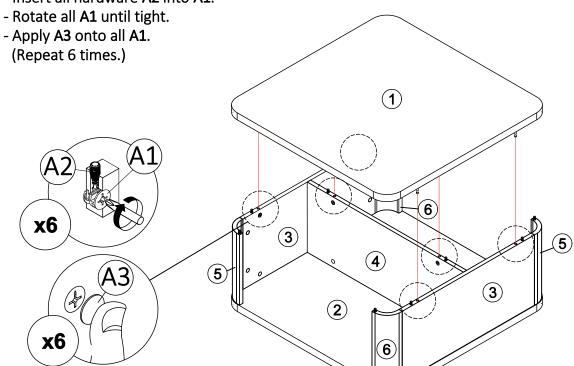
STEP 4:

- Attach panel (3), (4), (5) and (6) to panel (2).
- Insert all hardware A2 into A1.
- Rotate all A1 until tight.
- Apply A3 onto all A1. (Repeat 6 times.)

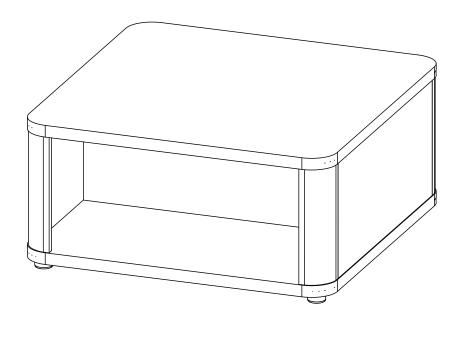


STEP 5:

- Attach panel (3), (4), (5) and (6) to panel (1).
- Insert all hardware A2 into A1.



-ASSEMBLY IS COMPLETE



CARE AND MAINTENANCE

To protect your furniture, we suggest the following:

- Avoid placing your furniture in direct sunlight.
- Do not place furniture directly under window.
- Do not place sharp materials (knife, fork, etc.) directly onto your furniture as sharp material may scrape and damage the finish.
- Do not place material with high temperature directly onto the surface of your furniture.
- Clean up spills quickly. Water left over a prolonged period of time may cause damage. Alcohol, perfume, nail polishes, aftershave and some medication may cause server finish damage if not cleaned immediately.
- Use a clean, soft, dry, lint free absorbent cloth to clean your furniture. Do not use any detergent as they may contain ingredients that may react and damage the finish.

NOTE: If the above care advise is not adhered to your product warranty may become void.